

No.M32082

2012.04 Rev.1

THICKNESS TEST CD

For Checking CD Players and CD Drives SCD-4004/ -4005/ -4006

1. Purpose of use, Features

These are Test Discs designed for confirmation of operation for the discs those substrate thickness are thin or thick of CD Players and Drives etc..

SCD-4004/ SCD-4005 are processed as minimum and maximum substrate thickness specified in CD Specifications. SCD-4006 is processed as maximum thickness of substrate and disc specified in CD Specifications.

2. Specifications

Disc typeRecorded timeCD-DA67min. 22sec.

• Physical Characteristics *2 Scanning velocity : 1.25 m/s (for reference) Outer diameter : 120 ± 0.3 mm Track pitch : 1.6μ m (for reference)

Center hole diameter : 15.0 + 0.1 / -0 mm • Eccentricity : $\leq 60 \,\mu \text{ m} \, 0 - \text{p}$ • Radial tilt (β angle) : $\leq \pm 0.6 \,\text{deg}$

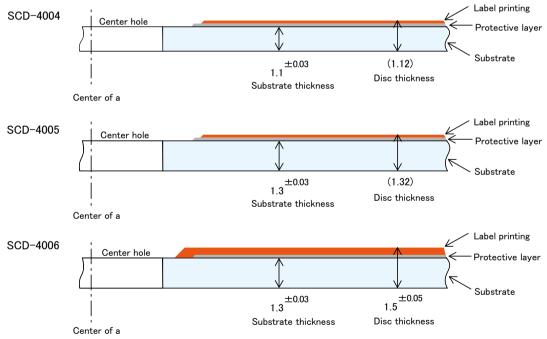
· Thickness of Discs and Substrate

Model name	Disc thickness mm *1	Substrate thickness mm	Description	
SCD-4004	(1.12)	1.1 ± 0.03	For testing minimum Substrate thickness specified in CD Specifications	
SCD-4005	(1.32)	1.3 ± 0.03	For testing maximum Substrate thickness specified in CD Specifications	
SCD-4006	1.5 ± 0.05	1.3 ± 0.03	For testing maximum thickness of Disc and Substrate specified in CD Specifications	

^{*1)} Disc thickness includes protective layer and label printing layer.

Thickness of protective layer and label printing layer is 20 μ m for SCD-4004/ SCD-4005, 0.2mm for SCD-4006.

^{*2)} Physical characteristics except described above comply with Compact Disc Digital Audio System.



Imaged figure of Disc surface of section

Values in this sheet are measured by the equipments ALMEDIO-owned. Appearance and specifications are subject to change without notice.





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3. Content

Track	ck Time		Contonto	Radial positions
No.	min	sec	Contents	* mm
1	5	34	Chopin/ Fantaisie Impromptu in C-Sharp Minor, Op.66	24.9
2	3	02	Grieg/ Piano Concerto in A Minor, Op.16	28.8
3	2	44	Rimski-Korsakov/ Flight of the Bumblebee	30.8
4	2	49	Chopin/ Etude in E Major, Op.10-3	32.4
5	3	19	Debussy/ Clair de Lune	34.1
6	2	22	Mozart/ Piano Sonata #15 in B-flat Major, K545	35.9
7	2	01	Tchaikovsky/ Piano Concerto #1 in B-flat Major, Op.23	37.1
8	3	50	Beethoven/ Piano Sonata #14 in C-Sharp Minor, Op.27-2 "Moonlight"	38.2
9	2	53	Shumann/ "Traumerei", from "kinderszenen, Op.15"	40.0
10	3	14	Liszt/ Liebestraum #3	41.4
11	3	02	Glinka/ Ouverture from "Rouslan and Ludmila"	42.9
12	4	31	Tchaikovsky/ Scence 1 from "Swan Lake, Op.20"	44.2
13	2	31	Tchaikovsky/ "Dances des Cygnes" , from "Swan Lake, Op.20"	46.1
14	4	11	Mozart/ Ouverture from "Le Nozze di Figaro", K492	47.1
15	5	04	Saint-Saens/ "Swan", from "Carnival of the Animals"	48.8
16	2	38	Verdi/ Prelude to Act 1 from "La Traviata"	50.7
17	3	05	Chopin/ Grand Waltz Brilliant in E-flat Major, Op.18	51.7
18	3	12	Bizet/ "Chanson du Toreador" from "Carmen"	52.8
19	3	10	Offenbach/ Ouverture from "Orpheus"	54.0
20	3	15	Weber/ Ouverture from "Der Freischutz"	55.1
TOTAL	TOTAL TIME (Including pause time) 67min 22sec			(AA: 56.2)

^{*} Radial positions are calculated value of design. Actual value may differ.