

No.M32007

2011.05 Rev.1

## **SCRATCHES TEST CD**

# For Checking CD Players and CD Drives *TCD-721R*

#### 1. Purpose of use, Features

TCD-721R is a CD-DA Scratches Test Discs designed for confirmation of playability for scratches disc, evaluation measurement and adjustment of CD Players and Drives etc.. It is simulated missing signals on the surface of a disc by Scratches. Scratches are processed as staircase type from 0.4mm to 3.0mm width. It is available to chec with respect to each 0.2mm step of 14 steps. Eccentricity of this product is processed 0  $\mu$  m as nominal, by raising the precision of center hole dimension to scale back the influence of eccentricity.

#### 2. Specifications

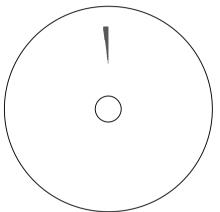
Disc type : CD-DA Scratches Disc
Scanning velocity : 1.25 m/sec (for reference)

• Track pitch :  $1.6 \,\mu$  m (for reference)

• Center hole diameter : 15 + 0.04 / -0 mm• Eccentricity :  $<20 \,\mu$  m 0-p• Radial tilt ( $\beta$  angle) :  $\leq \pm 0.6 \text{ deg}$ 

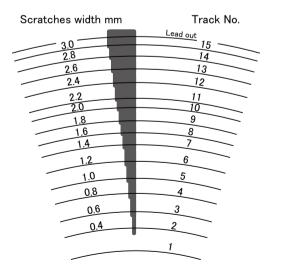
Scratches specification

Track No.	Scratches width mm	
1	None	
2	0.4	
3	0.6	
4	0.8	
5	1.0	
6	1.2	
7	1.4	
8	1.6	
9	1.8	
10	2.0	
11	2.2	
12	2.4	
13 2.6		
14	2.8	
15	3.0	
Lead out 3.0		



Imaged figure of Scratches (Read out side)





Locations of Scratches and Tracks

Values in this sheet are measured by the equipments ALMEDIO-owned. Appearance and specifications are subject to change without notice.



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### 3. Content

TNO	Time		Contents	Radial positions *
	min	sec	Contents	mm
1	3	15	Minuetto	24.9
2	2	32	2 ème Gymnopédie	27.3
3	3	02	Ouverture Miniature (Casse-noisette Op. 71a)	29.0
4	2	36	Marche (Casse-noisette Op. 71a)	30.9
5	3	09	Clair de Lune	32.5
6	3	12	Nocturne (Op. 9-2)	34.3
7	2	26	Danse de la Fée-Dragée (Casse-noisette Op. 71a)	36.0
8	2	29	Danse Arabe (Casse-noisette Op. 71a)	37.3
9	2	51	Fantaisie-Impromptu (Op. 66)	38.5
10	2	02	Hungarian Dance No.5	39.9
11	3	38	Prèlude < Raindrop >	40.9
12	3	15	Maiden's Prayer	42.5
13	3	08	Valse des Fleurs (Casse-noisette Op. 71a)	43.9
14	2	54	1 ère Gymnopédie	45.3
15	2	06	Danse des Mirlitons (Casse-noisette Op. 71a)	46.5
TO	TOTAL TIME (Including pause time) 43min 5sec		(Lead out : 47.3)	

<sup>\*</sup> Radial positions are calculated value.

note) Each track has 2sec. Pause time.