

No.M32008

2011.05 Rev.1

DEFECTS TEST CD

For Checking CD Players and CD Drives *TCD-725B*

1. Purpose of use, Features

TCD-725B is CD-DA Defects Test Disc designed for confirmation of playability for defects (stains, fingerprints, missing pits etc.), evaluation, measurement and adjustment of CD Players and Drives etc.. It is simulated stains for Black Bands, fingerprints for Fingerprints and missing pits for Interruption. Interruptions are processed as staircase type. It is available to check with respect of 0.5, 0.7, 0.8, 0.9 and 1.0mm of 5 steps.

2. Specifications

• Microscopic dimension of dots are managed on Fingerprints A and B area

: \leq ±0.6 deg

• Disc type : CD-DA Defects disc

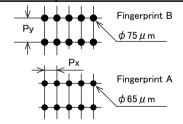
• Scanning velocity : 1.25 m/sec (for reference) • Track pitch : 1.6 μ m (for reference)

• Center hole diameter : 15 + 0.1 / -0 mm• Eccentricity : $\leq 70 \,\mu \text{ m } 0 - \text{p}$

Specification of Defects

• Radial tilt (β angle)

Specification of Defects				
Track No.	Defects			
1	None			
2	Interruption width 0.5 mm			
3	width 0.7 mm			
4	width 0.8 mm			
5	width 0.9 mm			
6	width 1.0 mm			
7	Black dot width 0.4 mm			
8	φ 0.6 mm			
9	φ 0.8 mm			
10	width 1.0 mm			
11	(Black dot width 1.0 mm)			
12	None			
13	Fingerprint A			
14	Fingerprints A or B			
15	Fingerprint B			
Lead out	(Fingerprint B)			

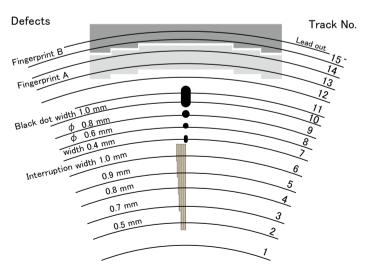


Clearance of respective dots mm
Tangential direction: Px=0.125
Radial direction: Py=0.25

Details of Fingerprints

Imaged figure of Defects (Read out side)





Location of Defects and Tracks

Values in this sheet are measured by the equipments ALMEDIO-owned. Appearance and specifications are subject to change without notice.









TNO Tim	me	Contents	Radial positions *	
110	min sec		Contents	mm
1	3	15	Minuetto	24.9
2	2	32	2 ème Gymnopédie	27.3
3	3	02	Ouverture Miniature (Casse-noisette Op. 71a)	29.0
4	2	36	Marche (Casse-noisette Op. 71a)	30.9
5	3	09	Clair de Lune	32.5
6	3	12	Nocturne (Op. 9-2)	34.3
7	2	26	Danse de la Fée-Dragée (Casse-noisette Op. 71a)	36.0
8	2	29	Danse Arabe (Casse-noisette Op. 71a)	37.3
9	2	51	Fantaisie-Impromptu (Op. 66)	38.5
10	2	02	Hungarian Dance No.5	39.9
11	3	38	Prèlude < Raindrop >	40.9
12	3	15	Maiden's Prayer	42.5
13	3	08	Valse des Fleurs (Casse-noisette Op. 71a)	43.9
14	2	54	1 ère Gymnopédie	45.3
15	2	06	Danse des Mirlitons (Casse-noisette Op. 71a)	46.5
TO	TOTAL TIME (Including pause time) 43min 5sec		(Lead out : 47.3)	

^{*} Radial positions are calculated value.

note) Each track has 2sec. Pause time.

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